

**Garant**
**Hydraulic chuck, slim Master Chuck, SK 40 A = 120, Clamping  $\varnothing D_1$ : 18mm**

**Order data**

Order number	302073 18
GTIN	4067263108252
Item class	31A

**Description**
**Version:**

- Slim design (4.5° contour, 1 to 1 shrinking contour according to DIN 69882-8).
- With RFID/Balluffchip bore.
- Axial length adjustment, adjustment travel 10 mm.
- Reducing adapters can be used.
- Temperature resistant up to 120°C for 4 hours.
- Allows for up to 10x more clamping operations compared with a standard hydraulic chuck.
- Very low tightening torque of the clamping screw – easy handling.
- Patented new hydraulic clamping system – reliable, durable premium concentricity.

**Application:**

Especially for tool and mould making. **Wherever reduced interference contours are required.** For drilling, reaming and milling. For clamping tools with shank tolerance h6.

**Supplied with:**

Hexagon socket drive with T-handle.

**Optional extras:**

Pull studs (AB) No. 308600 – 308806, AB pull stud wrenches No. 308820 / 308835, Reducing sleeves No. 302135 – 302187.

**Technical description**

$\varnothing D_2$	33 mm
Clamping $\varnothing D_1$	18 mm
External $\varnothing D$	42 mm

Overhang dimension A	120 mm
Adapter	SK 40 A = 120
Arbor standard	ISO 7388-1
Shape	ADB
Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Machining strategy	HPC
Balluffchip bore	yes
Type of product	Hydraulic clamping chuck